



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4882-042
Job Sheet 187115



Part No: D4882-042

Job Qty: 3 ea

Part Name: 206A/B Leg Assembly RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 3,4 IPP REV:A 14.06.23 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Small Fab-4		NOV 29 2018 DAS 58
110	Small Fab	3 pcs	12/14/18	12/14/18	0.08	1.76	Small Fab-8		DAS 38 DAS 9-89 58 DAS
120	QC	3 pcs	12/14/18	12/14/18	0.00	0.00	QC5		9-89 58 DAS
130	Small Fab	3 pcs	12/14/18	12/14/18	0.00	1.76	Small Fab-8		9-89 58 DAS
140	QC	3 pcs	12/14/18	12/14/18	0.00	0.00	QC5		DEC 12 2018 68
180	Packaging	3 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2		21 DEC 12 2018 9-89
190	QC21-SA	3 Ea	12/14/18	12/14/18	0.00	0.00	QC21		9-89

Part Op 110 - ALIGN PILOT HOLES IN D4882-1 WITH PILOT HOLES IN D4883-3 AND D4884-1. DRILL OUT EACH HOLES
Descriptions: USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9975
AS PER DWG.
130 - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL WHILE STILL WET AS PER DWG USE DT9975 A/R
HYSOL BATCH: SC80785 2- LASER ENGRAVE ASSY PART# AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4882-1	Strut	3 Ea (1 ea)	90-Start up Operation	7158890
D4883-3	End Fitting	3 Ea (1 ea)	90-Start up Operation	5121147
D4884-1	End Fitting, Eye	3 Ea (1 ea)	90-Start up Operation	5121172
HL32PB5-12	Hi-Lok Pin	12 Ea (4 ea)	90-Start up Operation	5118777x10 5116810x2
HL86-5	Hi-Lok Collar	12 pcs (4 ea)	90-Start up Operation	5108576

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4882-1	3	6	0
	D4883-3	3	6	0
	D4884-1	3	7	0
	HL32PB5-12	12	110	0
	HL86-5	12	161	0

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S133367



Part: D4882-042

Job No: 187115

Serial No/Batch: S133367

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/29/18

Part Specifications

Specifications could not be found.

Plex 11/28/18 7:06 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								